DENIM 2550Y SPECIFICATION SHEET

STYLE #	**2550Y**		
STYLE NAME	**DENIM 2550Y**		
COLOR	**Indigo (Synthetic)- 12%- black sulfur bottom Synthetic**		
DYE PROCESS	**Rope Yarn Dye**		
SIZING MATERIAL	**Blended Corn Starch and Wax. Approximately 10%**		
FINISH	**Preshrunk-Compressive Shrinkage with Corn Starch**		

			TEST METHOD	**Maximum**	**Minimum**	**Average**
FIBER CONTENT		100% Cotton	**AATCC20A**			
FABRIC CONSTRUCTION		3x1 RHT	**NA**			
CUTTABLE WIDTH			**D3774**		66.75	
OVERALL WIDTH			**D3774**			
WEIGHT (OZ./SQ.YD.)	**RIGID**		**D3776**		13.8	14.50
	3HW		**D3776**		12.8	13.50
CONSTRUCTION	**RIGID**	59 x 41.5	**D3775**			
YARN SPINNING	**WARP**	OE	**NA**			
	FILL	OE	**NA**			
TENSILE STRENGTH LE	**RIGID**	**(W x F)**	**D5034**		175 x 125	200 x 140
(W x F)	**3HW**	**(W x F)**	**D5034**			
TEAR STRENGTH LBS	**RIGID**	**(W x F)**	**D1424**		10.0 x 8.0	12.0 x 10.0
(W x F)	**3HW**	**(W x F)**	**D1424**			
SEAM SLIPPAGE			**D434**			
DIMENSIONAL STABILI	**WARP**		**AATCC135**	0.0	-4.0	-2.0
(Shrinkage)	**FILL**		**AATCC135**	0.0	-4.0	-3.0
STIFFNESS			**D4032**	14.5	7.5	11.0
WARP ELONGATION			**D3107**	12.0	6.0	9.0
SKEW %			**D3882**	10.5	4.5	7.5
Skew Movement%				3.0	-3.0	0.0
Filling Stretch			**D3107**			NA
30 min Growth			**D3107**			NA
COLORFASTNESS	**LIGHT @ 20 AFU**		**AATCC16 opt3**			4.0
	OZONE AT 2 CYCLES		**AATCC109**			3.5
	COLORFASTNESS TO LAUNDRY		**AATCC61(2A)**			
	Shade					3.0
	Stain					NA
	CROCKING	**WET**	**AATCC8**		1.0	
		DRY	**AATCC8**		3.0	
pH				9.0	6.0	7.0
FLEX ABRASION			**D3885**		1000x1000	
FLAMMABILITY			**16 CFR 1610**			DNI